MICRO-EPSILON

Laser Triangulation Displacement Sensors

High accuracy and long standoff distances

Three models with measuring ranges from 10mm to 50mm

10 kHz **Measurement rate up to 10kHz**

RTSC **Real Time Surface Compensation**

*A*nalog / *D*igital **Analogue and digital output**

*F*ilter inside **Adjustable filter functions (firmware)**

Certified **Calibration certificate included**

//www. **Configuration via software www.micro-epsilon.com/download**

In contrast to conventional laser sensors, the Long-Range series allows accurate measurements to be taken at much longer stand off distances than normal. This is an important advantage, especially if the sensor cannot be mounted close to the target due to the environment the target is within. The long stand off is particularly useful if you need to look through a window at a target in a pressure chamber or similar vessel. A special CCD line and the Real Time Surface Compensation enable the sensor to be used even on changing surfaces.
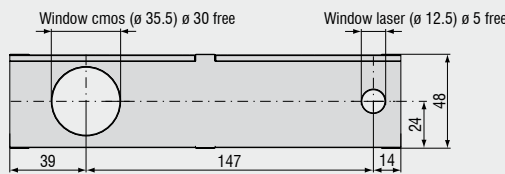
Controller optoNCDT 2210

optoNCDT 1710-50 (50mm)

optoNCDT 2210 (10/20mm)
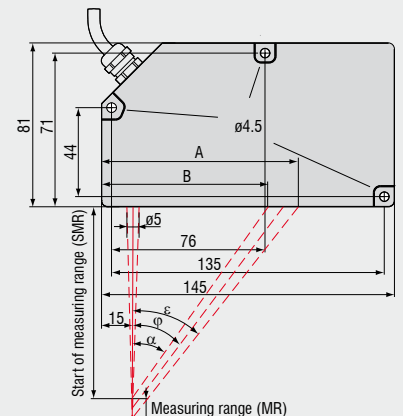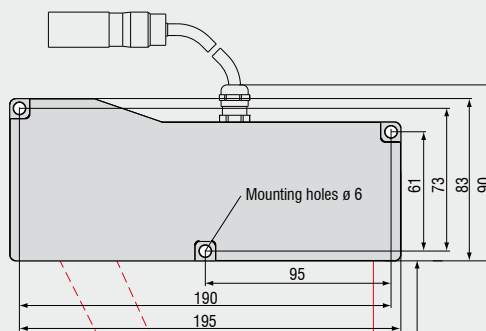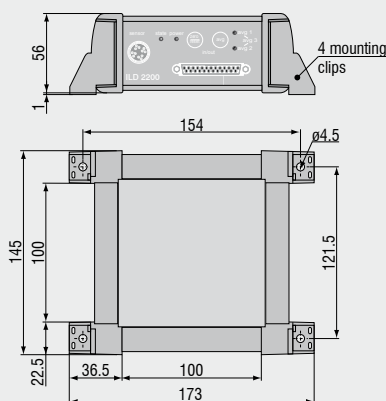
(Dimensions in mm, not to scale.)

MR	SMR	α	φ	ε	A	B
10	95	34.6°	36.9°	38.8°	99.4	80.6
20	90	36.1°	36.9°	37.5°	99.4	80.6

Model	ILD 1710-50	ILD 2210-10	ILD 2210-20
Measuring range	50mm	10mm	20mm
Start of measuring range	550mm	95mm	90mm
Midrange	575mm	100mm	
End of measuring range	600mm	105mm	110mm
Linearity	50μm ≤0.1% FSO	3μm ≤0.03% FSO	6μm
Resolution dynamic [1]	5μm 0.01% FSO	0.5μm 0.005% FSO	1μm
Measuring rate	2.5kHz / 1.25kHz / 625Hz / 312.5Hz (adjustable)	10kHz	
Permissable ambient light	10,000lx	30,000lx	
Spot diameter SMR	400 x 500μm	130μm	200μm
MMR	400 x 500μm	60μm	60μm
EMR	400 x 500μm	130μm	200μm
Light source	semiconductor laser <1mW, 670nm (red)		
Laser safety class	class 2 IEC 60825-1 : 2008-05		
Protection class	IP 65	sensor: IP 65 controller: IP 50	
Temperature stability	0.01 % FSO/°C		
Operation temperature	0 ... 50°C		
Storage temperature	-20 ... 70°C		
Output analogue	4 ... 20mA (0 ... 10V)	±5V (-10V ... +10V)	
digital	RS 422 / USB (optional with cable PC1700-3/USB)	RS422 / 687.5kBaud	
switching outputs	1 x error or 2 x limit (each pogrammable)	-	
Switch Input	laser ON-OFF / zero	-	
Operation	via touch screen on sensor or via PC with ILD 1700 tool	-	
Power supply	24VDC (11 ... 30VDC), max. 150mA	24VDC (±15%), max. 500mA	
Sensor cable length	standard: 0.25m - integrated	standard: 2m - integrated option: 5m/10m on request	
Synchronisation	possible for simultaneous or alternating measurements	-	
Controller	-	functions: auto zero / signal averaging	
Electromagnetic compatibility (EMC)	EN 50081-1 and EN 50082-2		
Vibration	2g / 20 ... 500Hz		
Shock	15g / 6ms	15g / 6ms / 3 axis	
Weight sensor	~800g	~500g	
controller	-	~1000g	

FSO = Full Scale Output
All specifications apply for a diffusely reflecting matt white ceramic target   SMR = Start of measuring range   MMR = Midrange   EMR = End of measuring range
[1] series 1710-50: at 2.5 kHz without averaging, series 2210: at 10 kHz without averaging

Custom Sensor Modifications

For applications where the above standard sensors do not meet your requirements, it may be possible to supply a sensor with modified specification. Please contact us for further information.

Options

- Non standard measuring range and stand off
- Custom housing or mounting geometry
- Measuring rate 2.5 / 5 / 10 / 20kHz
- Non standard signal interfaces
- Special cable length of electrical connector
- Vacuum suitability
- Reduced mass
- Increased shock and vibration resistance

Accessories for all optoNCDT Series

Power supply

PS 2020 (Power Supply 24 V / 2,5 A, Input 100 - 240 VAC, output 24 VDC / 2.5 A, for snap in mounting on DIN 50022 rail)

Controller

CSP 2008 (controller for processing of multiple sensor signals; analogue and digital interfaces)

Interface card

IF2008 (Interface card for individual signal processing; analogue and digital interfaces)

Converter

IF2004/USB 4 Channel RS422/USB Converter

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Accessories optoNCDT 1302/1402/1402SC

Supply and output cable, rated for moving cable tracks (also available in 90° version)

PC 1402-3/I (3m, output 4 ... 20mA)
PC 1402-6/I (6m, output 4 ... 20mA)
PC 1402-3/U (3m, with integral resistance, output 1 ... 5VDC)
PC 1402-6/U (6m, with integral resistance, output 1 ... 5VDC)
PC1402-3/IF2008 (3m, supply and output cable)
PC 1402-3/USB (3m, supply and output cable)
PC1401/1402-0.2 (0.2m, adapter cable 12-pin to 7-pin)
PC 1402-3/CSP (3m, required for CSP 2008, optoNCDT 1402 only)

Supply and output cable, robot rated (available in 90° version)

PCR 1402-3/I (3m)
PCR 1402-6/I (6m)
PCR 1402-8/I (8m)

Protective housing

SGH ILD 1402(01)
SGHF ILD 1402(01)

Accessories optoNCDT 1610 / 1630

Supply and output cable

PC 1605-3 (3m)
PC 1605-6 (6m)
PC 1607-5/BNC (5m, BNC connector)

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Accessories optoNCDT1700/1700LL/1700BL

Supply and output cable (drag chain rated)

PC 1700-3 (3m)
PC 1700-10 (10m)
PC 1700-10/3/IF2008 (10m, for use with interface card IF2008)
PC 1700-3/T (3m, for use with trigger box)
PC 1700-10/T (10m, for use with trigger box)
PC 1700-3/USB (3m, with USB-RS422-converter, power supply 90 ... 230 VAC)

Supply and output cable (robot rated)

PCR 1700-5 (5m)
PCR 1700-10 (10m)

Protective housing

*SGH (*size S and M)
*SGHF (*size S and M)
*SGL (*size S and M)

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Accessories optoNCDT 1710-50 / 2210

Supply and output cable (drag chain rated)

PC 1800-3 (3m)
PC 1800-8 (8m)
PC2200-3/10/RS485 (3m, RS 485 for use with interface card IF2008)
PC 2200-3/3/RS422 (3m, for IF2008/RS422/USB-converter)

Sensor cable extension (drag chain rated)

CE 1800-3 (3m)
CE 1800-8 (8m)

Accessories optoNCDT 2300

Supply and output cable

PC2300-0,5Y (Connecting cable to PC or SPS; for operation a PC2300-3/SUB-D will be required)
PC2300-3/SUB-D (3m; for operation a PC2300-0,5Y will be required)
PC2300-3/CSP (3m, connecting cable ILD2300 and CSP2008)
PC2300-10/CSP (10m, connecting cable ILD2300 and CSP2008)
PC2300-15/CSP (15m, connecting cable ILD2300 and CSP2008)
PC2300-3/IF2008 (3m, interface and supply cable)
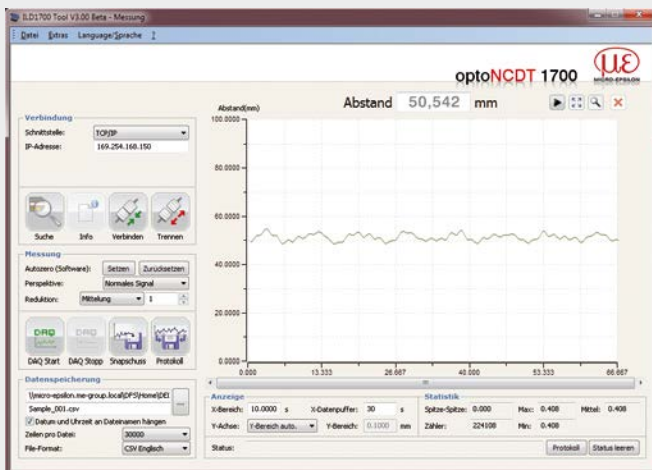*PC2300-3/OE* (3m)
PC2300-6/OE (6m)
PC2300-9/OE (9m)
PC2300-15/OE (15m)

Protective housing

*SGH (*size S and M)
*SGHF (*size S and M)
*SGL (*size S and M)

Setup and configuration software

ILD Tools is the software included for easy sensor configuration. All the settings can be implemented conveniently via a Windows user interface on the PC. The sensor parameters are sent to the sensor via the serial port and can also be saved if required. ILD Tools also includes a module which can display and save measurement results. The link to the PC is made via the sensor cable with a USB converter. [available for all series except 16x0]

Driver support for customer software

For the optoNCDT sensors documented DLL drivers are available free of charge, which enables easy integration of the sensors into existing software.

**Software download free of charge from
www.micro-epsilon.com/download**

Protective housing for harsh environment

To protect the laser sensors in extreme environments individual protective housings are available for all sensor models. Three options for the protective housing are offered.

Option SGH:

Completely enclosed housing with an integrated front window, where the sensor measures through the window. The water resistant housing (IP68) provides protection against aggressive solvents and detergents.

Option SGHF:

The SGHF version offers optimum protection for the sensor with integrated compressed air cooling and provides protection against fluids.

Option SGL:

Protective housing with open slot for air purging of the measurement gap and sensor cooling.

SGH ILD 1402(01) & SGHF ILD 1402(01)
for optoNCDT 1402(025)

SGx ILD size S (140x140x71mm)
for optoNCDT 1700 / 2300
dimensions 97x75mm

SGx ILD size M (140x180x71mm)
for optoNCDT 1700 / 2300
dimensions 150x80mm

IF2008 - PCI interface card

The IF 2008 interface card is designed for installation in PCs and enables the synchronous capture of 4 digital sensor signals and 2 encoders. The absolutely synchronous data acquisition plays an important role particularly for planarity or thickness measurement tasks. The data are stored in a FIFO memory in order to enable resource-saving processing in the PC in blocks.

Particular Benefits

· 4x digital signals and two encoders with basic printed circuit board
· Additional expansion board for a total of 6x digital signals, 2x encoder and 2x analogue signals and 8x I/O Signals
· FIFO data memory
· Synchronous data acquisition

IF2008E - Expansion board

The IF 2008E expansion board is designed for installation in PCs and enables the synchronous capture of 2 digital sensor signals and 2 encoders as well as 8 I/O-Signals. The expansion board is connected to the basis board IF2008. The absolutely synchronous data acquisition plays an important role particularly for planarity or thickness measurement tasks.

Particular Benefits

· Two digital signals, two analogue signals and 8 I/O signals
· Overall with IF2008: 6 digital signals, 2 encoders and 2 analogue signals and 8 I/O Signals
· FIFO data memory
· Synchronous data acquisition
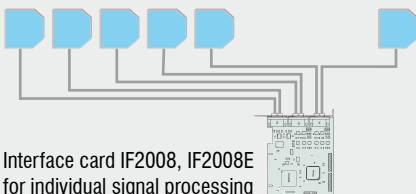
Interface card IF2008, IF2008E for individual signal processing

IF2004/USB 4 Channel RS422/USB Converter

[available from 07-2013]

The RS422/USB converter is used for transforming digital signals from up to 4 ILD sensors into USB data signals. Equipped with 4 trigger inputs and 1 trigger output additional USB converters can be adapted.

Particular Benefits

· 4x digital signals via RS422
· 4 trigger inputs, 1 trigger output
· Synchronous data aquisition
· USB interface

CSP2008 - Universal controller for up to six sensor signals

The controller CSP2008 has been designed to process 2 to 6 both optical and other sensors from Micro-Epsilon (6 digital or 4 analogue input signals max., 2x internal + 4x external via EtherCAT modules from the company Beckhoff. EtherCAT is intended as external bus for connecting further sensors and I/O modules. The controller is equipped with a display offering multicolour backlighting which changes its color in the case of exceeding the limit value while a signal is displayed.

Features

· Real-time processing of input and output signals at up to 100kHz (user selectable)
· Unique user interface for the configuration of the controller via Ethernet on a PC or laptop. All user selectable functions of the controller and the measured values can be viewed, displayed and stored in real time via your own web browser without installing any 3rd part software
· Simple sensor connection with automatic sensor recognition, configuration of the sensor using buttons and display on controller or via web browser
· Modular system upgradable with additional I/O modules for customer-specific requirements. The internal communication between I/O components using EtherCAT connection (CSP 2008 acts as master)
· Extremely flexible and powerful functionality; function modules can be combined in many ways.
· Simple mounting using DIN rail TS 35

System setup

Sensors via RS422
optoNCDT 1302
optoNCDT 1402
optoNCDT 1700
optoNCDT 2300
optoCONTROL 2500
optoCONTROL 2600
confocalDT 2451/2471

Universal controller with DIN rail TS 35
(dimensions not to scale)
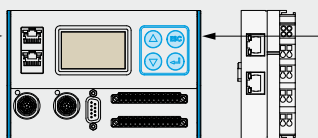
Beckhoff modules for extended inputs / outputs
EK1100, EtherCat bus coupler
EL4102, Analogue output terminal 0 V bis +10 V, 2 channels (16 Bit), EtherCAT
EL4132, Analogue output terminal -10 V bis +10 V, 2 channels (16 Bit), EtherC/
EL4024, Analogue output terminal 4 ... 20 mA, 4 channels (12 Bit), EtherCAT
EL2002, Digital output terminal, 24 VDC/ 0,5 A, 2 channels, EtherCAT
EL2002, Digital output terminal, 24 VDC/ 0,5 A, 2 channels, EtherCAT
EL2004, Digital output terminal, 24 VDC/ 0,5 A, 4 channels, EtherCAT
EL3142, Analogue input terminal 0 ... 20 mA, 2 channels (16 Bit), EtherCAT
EL3162, Analogue input terminal 0 ... 10 V, 2 channels (16 Bit), EtherCAT
EL1002, Digital input terminal 24 VDC/3 ms, 2 channels, EtherCAT
EL1012, Digital input terminal 24 VDC/10 μs, 2 channels, EtherCAT
EL1014, Digital input terminal 24 VDC/10 μs, 4 channels, EtherCAT
EL1104, Digital input terminal 24 VDC/3 ms, 4 channels, EtherCAT
EL5101, Incremental encoder interface, RS485 differential inputs, EtherCAT
EK1122, 2-Port EtherCAT junction
RS422 extension terminal
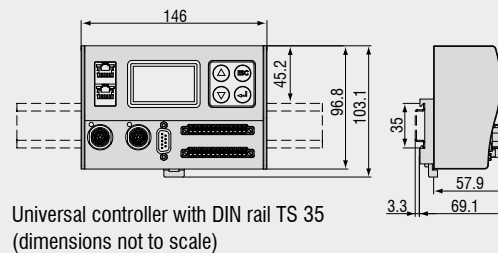
High performance sensors made by Micro-Epsilon

Sensors and systems for displacement and position

Sensors and measurement devices for non-contact temperature measurement

2D/3D profile sensors (laser scanner)

Measurement and inspection systems for quality assurance

Optical micrometers, fibre optic sensors and fibre optics

Colour recognition sensors, LED analyzers and colour online spectrometer

MICRO-EPSILON Headquarters
Koenigbacher Str. 15 · 94496 Ortenburg / Germany
Tel. +49 (0) 8542 / 168-0 · Fax +49 (0) 8542 / 168-90
info@micro-epsilon.com · **www.micro-epsilon.com**

MICRO-EPSILON